

PHOSPHATE-ESTER 424, 304, 774, F42

Markets



Parker's phosphate-ester hoses enables you to address the needs of the next generation aviation ground support equipment and the trend towards higher pressures in other industries using phosphate-ester fluids. Our hose selection offers the industry's largest selection of low-, medium-, and high-pressure hoses specifically designed to resist aggressive airline hydraulic fluids. Parker's phosphate-ester hose line, together with the proper EPDM O-ring face seal and 37° Flare fittings and pipe adapters, means your leak-free assemblies will be the last thing you'll need to worry about.

424 hose

- Up to 1,000 psi
- Dimensionally conforms to SAE 100R1 Type AT specification
- Uses Parkrimp 43 Series fittings, providing the widest selection of end configurations available anywhere

304 hose

- Up to 5,000 psi
- Dimensionally conforms to SAE 100R2 Type AT specification
- Uses Parkrimp 43 Series fittings, providing the widest selection of end configurations available anywhere

774 hose

- Up to 4,000 psi
- Dimensionally conforms to SAE 100R12 and EN 856 Type R12 specifications
- Uses Parkrimp 71 Series fittings

F42 hose

- 6,000 psi maximum working pressure
- Compatible with phosphate ester based hydraulic fluids with a temperature range of -40°C to +80°C (-40°F to +176°F)
- Uses Parkrimp 70 / 79 Series fittings

424

Hydraulic – Phosphate-Ester Base Fluids



# Part Number	Hose I.D.		Hose O.D.		Working Pressure		Minimum Bend Radius		Weight		Vacuum Rating		Parkrimp 43 Series
	inch	mm	inch	mm	psi	MPa	inch	mm	lbs/ft	kg/m	inches of Hg	kPa	
424-16	1	25	1.40	36	1000	6,9	12	300	0.63	0,94	20	68	●
424-20	1-1/4	31,5	1.73	44	625	4,3	16-1/2	420	0.80	1,19	20	68	●
424-24	1-1/2	38	2.00	51	500	3,5	20	500	1.00	1,49	15	51	●
424-32	2	51	2.50	64	375	2,6	25	630	1.50	2,23	11	37	●

Application: Phosphate-ester base hydraulic fluids.

Inner Tube: EPDM rubber.

Reinforcement: One-braid steel wire.

Cover: EPDM rubber, green.

Temperature Range: -40°F to +176°F (-40°C to +80°C).

Fittings: 43 Series - pg. B-27.

- See Section C for Parkrimp Assembly Instructions.
- Temperature Range of other media listed in Section E.

WARNING: This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.