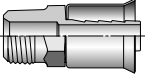
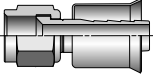
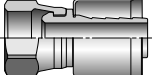
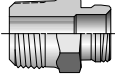


25 Series Fittings

 <i>Flange</i>	10125 61	10825 61	17B25 61	017M 61	62
	 <i>Rigid</i>	 <i>Swivel</i>	 <i>Swivel</i>	 <i>Swivel</i>	<i>Assembly Instructions</i>

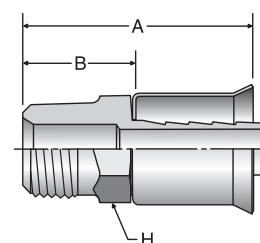
10125

Male NPTF Pipe - Rigid

# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
10125-6-6B-VS	3/8X18	3/8	1.72	44	11/16	1.00	25
10125-6-8B-VS	3/8X18	1/2	1.72	44	11/16	1.00	25
10125-8-6B-VS	1/2X14	3/8	2.05	52	7/8	1.33	34
10125-8-8B-VS	1/2X14	1/2	2.05	52	7/8	1.33	34



WARNING: The products described in this catalog can expose you to chemicals, including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.



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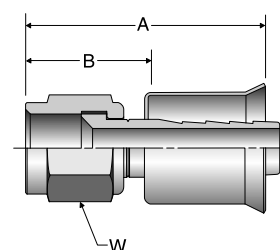
10825

Female SAE 45° - Swivel

# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
10825-6-6B	5/8X18	3/8	1.82	46	3/4	1.10	28
10825-8-6B	3/4X16	3/8	1.80	46	7/8	1.08	27
10825-8-8B	3/4X16	1/2	1.95	50	7/8	1.22	31



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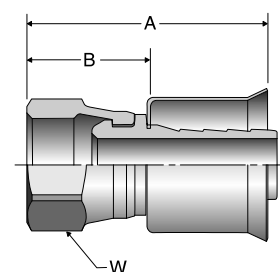
17B25

Female Air Brake Jounce Line - Swivel - Straight

# Part Number	Thread inch	Hose I.D. inch	A		H inch	B	
			inch	mm		inch	mm
17B25-8-6B	3/4X20	3/8	1.59	40	7/8	0.87	22
17B25-8-8B	3/4X20	1/2	1.59	40	7/8	0.87	22



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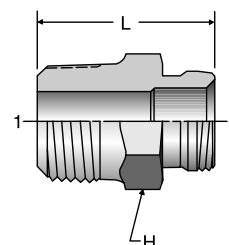
017M

Air Brake Adapter

# Part Number	Thread End 1 NPTF inch		Thread End 2 UNEFinch		L		H inch
					inch	mm	
017M-6-8B	6	3/8X18	8	3/4X20	1.13	29	3/4
017M-8-8B	8	1/2X14	8	3/4X20	1.33	34	7/8



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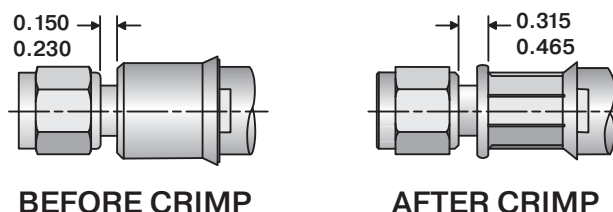
Use with hose: 271

Assembly Instructions

1. On the 08 end configurations only, the use of a mandrel is required. This mandrel is designed to set the proper gap between the nut and the shell. To match the correct fitting with the proper mandrel part number refer to the table below.



2. The assembly mandrels can be used with a common bench vise or on the TH2-7 push-on stand. Refer to Bulletin 4480-T13-USA for push-on stand instructions.
3. When using a common bench vise, place the mandrel in the vise, put the fitting on the mandrel (nut first) then push on the hose until it bottoms. Visually check the sight hole on the side of the shell to assure that the hose is fully inserted.
4. Remove mandrel from fitting and check for proper gap between nut and shell. (See table below).
5. Now crimp the fitting onto the hose. Refer to CrimpSource for correct crimp dies and crimping dimensions.
6. Check for proper gap between nut and shell after crimp. (See table below)



NOTE: B dimension is measured from the back of the fully-seated nut to the start of the crimp length. The nut must be free to swivel after crimping of the shell.

Fitting Part Number	Required Assembly Tool	A Length		B Length	
		mm	inch	mm	inch
10625-6-6B	TH2-7M25-6	3,80 5,85	0.150 0.230	8,00 11,80	0.310 0.465
10825-6-6B					
10625-8-8B	TH2-7M25-8	3,80 5,85	0.150 0.230	8,00 11,80	0.310 0.465
10825-8-8B					

NOTE: The "Required Assembly Tool" must be used to assemble all fittings listed above.

7. For all other 25 series fittings, use of mandrel is not necessary. Push fitting onto hose until it bottoms. Visually check sight hole on the side of the shell to assure that the hose is fully inserted.